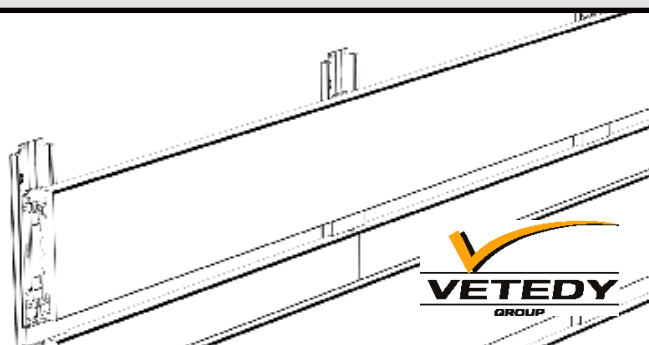


# TECHNICAL SHEET


## Techniclic® System

Cladding on composite structure





DESCRIPTION

Techniclic® is an interior/exterior cladding system for walls and ceilings with invisible fixations.

 **Ownership patent :** PCT/EP2012/063290

 **Place of manufacture :** Belgium

 **Owner and manufacturer :** Vetedy Luxembourg S.A.

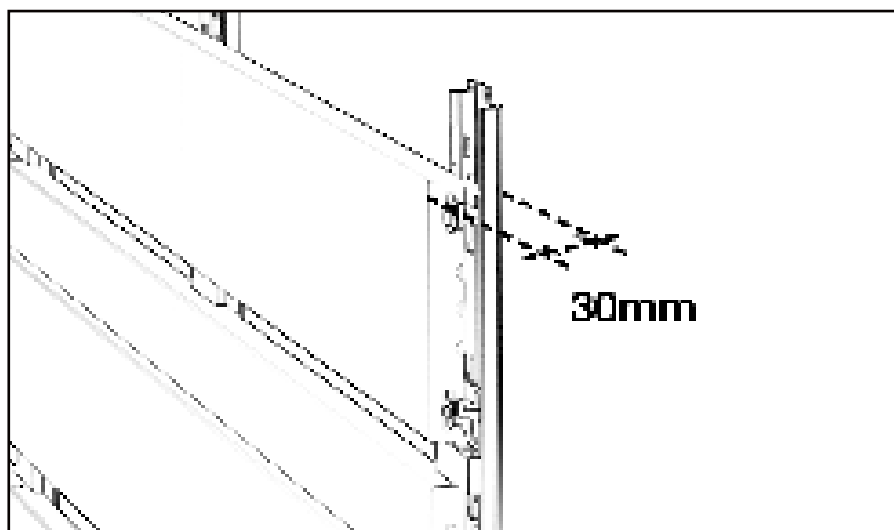
 **Designing :** Luxembourg

### GENERAL INFORMATIONS



- **Dimensions :**

Thickness of the bases, clips and fixations complex = 30mm +/- 2mm at 12% humidity



- **Conservation :**

**Packaging :** see file *packaging technique*

**Storage :** Dry and clean place, ventilated and protected from light. Improper storage can lead to a dimensional variation of the boards as well as movement or a change in color. After opening a package and returning to stock, the boards must be strapped.

**Recycling :**

Wood: In a suitable sorting center for destruction or recycling of planks; 100% recyclable because no treatment.

Fixation : 100% recyclable - partly made from recycled materials

**Application temperature :** +5 to +45°C

**Operating temperature :** -30 to +60°C

**Fire information :** N.C.

**Restrictions :** The Techniclic® clips cannot be used with others species than thoses offered by Vetedy Luxembourg S.A.

**Security :** Wood dust can induce respiratory and skin pathologies and cutaneous. When cutting, the wood can result in overheating, splinters, etc. Appropriate protective equipment should be used.

**Maintenance :** If cleaning is necessary, refer to the manufacturer’s technical data sheet. (To limit maintenance, let the wood turn gray); Application of an oil (example of linen possible follow manufacturer’s instructions). Any other treatment: out of warranty

**— BOARDS**

• **Dimensions :**

The *Techniclic*® system is available in 3 plank widths depending on the wood species.

**OUR SELECTED WOOD SPECIES**

SPECIES	THERMO	60 mm	100 mm	140 mm
 European Ash	●	●	●	●
 Ayous	●	●	●	●
 Nordic Pine	●	●	●	●
 Teak Unjoint		●	●	
 Padauk		●	●	
 Jaya		●	●	

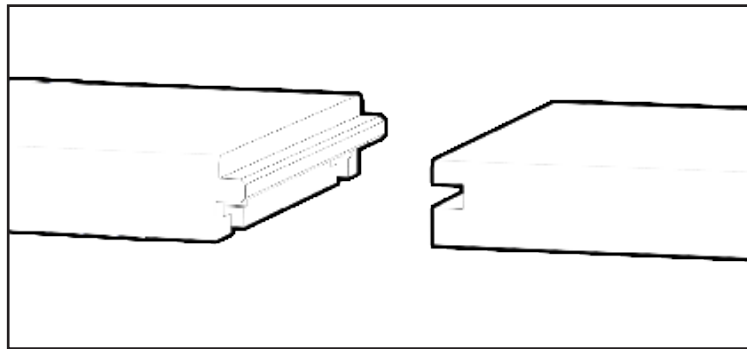
See **Essence sheet** for more information on available species

**The three plank widths are all 20mm thick.**

The boards are delivered in a variety of lengths with multiples of 500mm ranging from 1000 to 2500mm. e thickness of 20mm.

**Profiles :** Smooth, 1st choice, S4S, E2E-R1, grooved Techniclic®

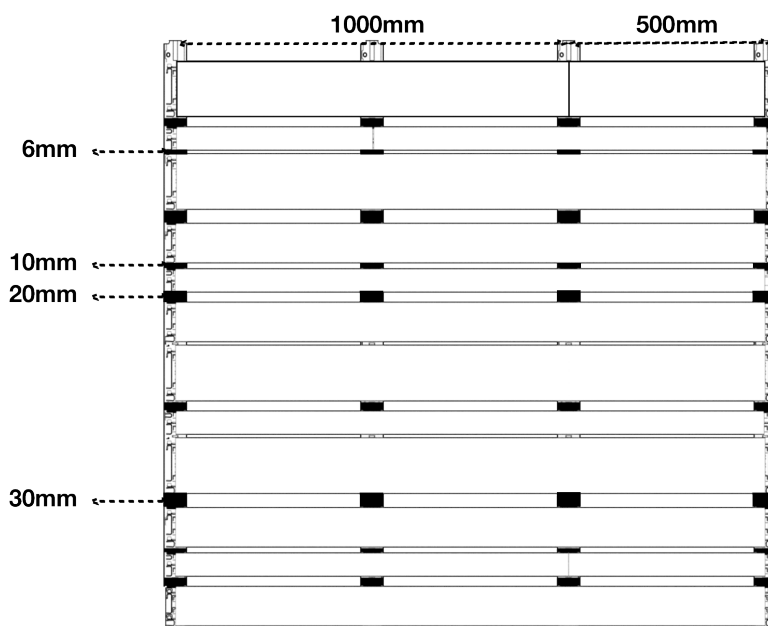
Groove and tongue at the end milled in the wood, jointing of two boards lengthwise on a joist.



**Spacing between boards :**

There are 4 different spacings:

- 5mm – Standard spacing without accessories
- 10mm – using a 10mm spacer clipping onto the fixation
- 20mm – using a 20mm spacer clipping onto the fixation
- 30mm – using a 30mm spacer clipping onto the fixation



Example illustrating the flexibility of the system. With the possibility of combining the widths and spacing between boards

- **Consumption :**

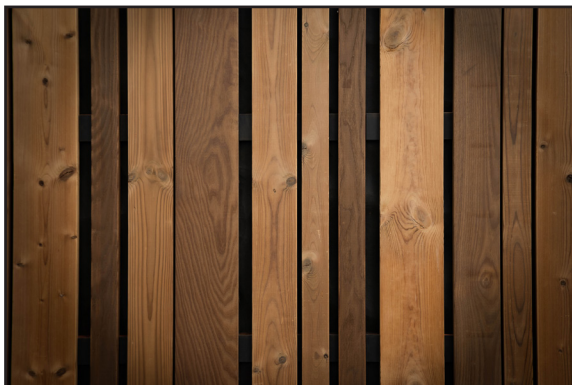
**Consumption** (excluding losses related to site conditions - reminder: all axes at 500mm)

	WIDTH 60MM	WIDTH 100MM	WIDTH 140MM
NEEDS/BOARDS WIDTH WITHOUT SPACER	15,15 ml/m <sup>2</sup>	9,43 ml/m <sup>2</sup>	6,85 ml/m <sup>2</sup>
NEEDS/BOARDS WIDTH WITH SPACER 10	14,29 ml/m <sup>2</sup>	9,09 ml/m <sup>2</sup>	6,67 ml/m <sup>2</sup>
NEEDS/BOARDS WIDTH WITH SPACER 20	12,5 ml/m <sup>2</sup>	8,33 ml/m <sup>2</sup>	6,25 ml/m <sup>2</sup>
NEEDS/BOARDS WIDTH WITH SPACER 30	11,11 ml/m <sup>2</sup>	7,69 ml/m <sup>2</sup>	5,88 ml/m <sup>2</sup>
<b>QUANTITY PER PALLET</b>	<b>720 pces</b>	<b>440 pces</b>	<b>320 pces</b>

**Installation direction and configuration :**

It is entirely possible to mix the different widths of boards as well as to combine the different spacings.

The laying direction can be vertical, horizontal or diagonal.



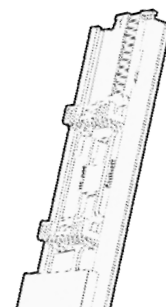
- **Fixation :**

**Description :** Fixation clips for fixing Techniclic® cladding boards without visible screws.

**Materials :** Thermopolyamide - technical composite

**Color :** Black

**Label :** REACH



**Areas of use :**

Interiors and exteriors. Covering of facades, walls and ceilings.

In private or public place.

On wooden joists. (other: contact us)

**Composition :** Base, clip and if necessary a spacer.

**Physical characteristics :**

- **Rigidity :** Raised at the fixing lugs, flexible as a whole. (fairly rigid base)
- **Durability :** High
- **Abrasion resistance :** High
- **Thermal resistance :** High
- **UV resistance :** High

**Fixation :** The base is fixed to the support by 20 screws per m<sup>2</sup> (theoretical) A2/A4 4x25mm stainless steel screws on the UV membrane and class 4 joists. The clips are inserted into the base with a rack system.

**Allows you to remove a board :** Yes, see **installation instructions** *Techniclic*<sup>®</sup>

**Dimensions :**

Clips + boards, corresponding to the board and the joint in assembly. Delivery Theoretical dimensions on delivery. Natural wood is subject to dimensional variations.

**Clips alone :**

- **Clips 60mm :** 69mm
- **Clips 100mm :** 109mm
- **Clips 140mm :** 149mm

**Clip 60 :**

- **Spacing 6mm :** 66mm
- **Spacer 10mm :** 71mm
- **Spacer 20mm :** 81mm
- **Spacer 30mm :** 91mm



### Clip 100 :

- **Spacing 6mm** : 106mm
- **Spacer 10mm** : 111mm
- **Spacer 20mm** : 121mm
- **Spacer 30mm** : 131mm



### Clips 140 :

- **Spacing 6mm** : 146mm
- **Spacer 10mm** : 151mm
- **Spacer 20mm** : 161mm
- **Spacer 30mm** : 171mm



### Consumptions (theoretical) :

	<b>BASES</b>
NEEDS/WIDTH**	5 PCES/m <sup>2</sup>
QUANTITY/BOX	50 PCES

	<b>CLIPS 60</b>	<b>CLIPS 100</b>	<b>CLIPS 140</b>
NEEDS/WIDTH**	34 PCES/m <sup>2</sup>	21,2 PCES/m <sup>2</sup>	15,4 PCES/m <sup>2</sup>
QUANTITY/BOX	340 PCES	212 PCES	154 PCES

	<b>WIDTH 60MM</b>	<b>WIDTH 100MM</b>	<b>WIDTH 140MM</b>
	needs/width/m <sup>2</sup> **		
SPACER 10	32,14 PCES	20,45 PCES	15 PCES
SPACER 20	28,13 PCES	18,75 PCES	14,06 PCES
SPACER 30	25 PCES	17,34 PCES	13,24 PCES

*N.B. : All the data mentioned in this technical sheet are theoretical and non-contractual.*